

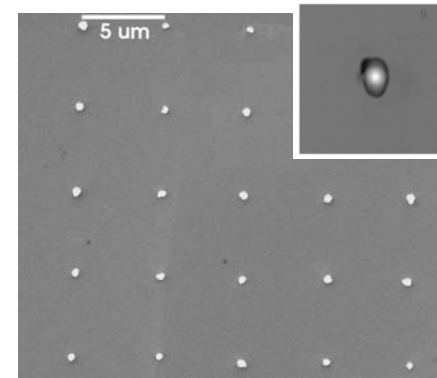
Scanning Probe Microscopy Studies of Polycrystalline and Nanocrystalline Semiconductors

Reuben T. Collins, Colorado School of Mines, and Thomas F. Kuech,
University of Wisconsin, **DMR-0103945**

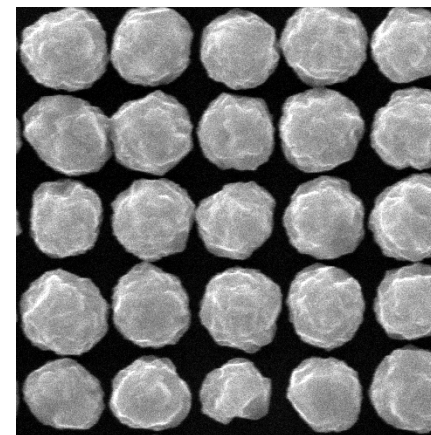
Selective growth of optically active semiconductors on low cost substrates can impact applications from integrated optics and microelectronics to terrestrial photovoltaics. We have developed a novel method for forming large GaAs crystallites at specific locations on Si substrates.

- Near field scanning photolithography and electrochemical deposition create submicron Ga “balls” on a Si surface.
- Arsine anneals convert balls to GaAs seed crystals for subsequent lateral epitaxial growth of GaAs.
- Ordered arrays of GaAs crystallites as large as $15\mu\text{m}$ in diameter have been formed on Si.

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SEM image of GaAs seed crystallites formed by annealing Ga balls in arsine. Inset is an enlarged AFM image of a Ga ball before anneal.



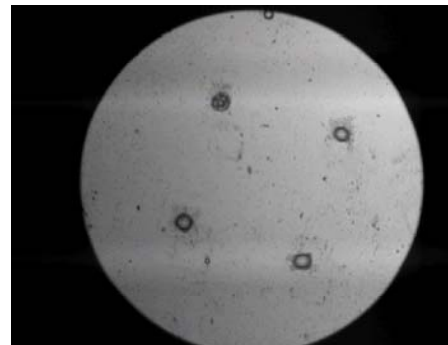
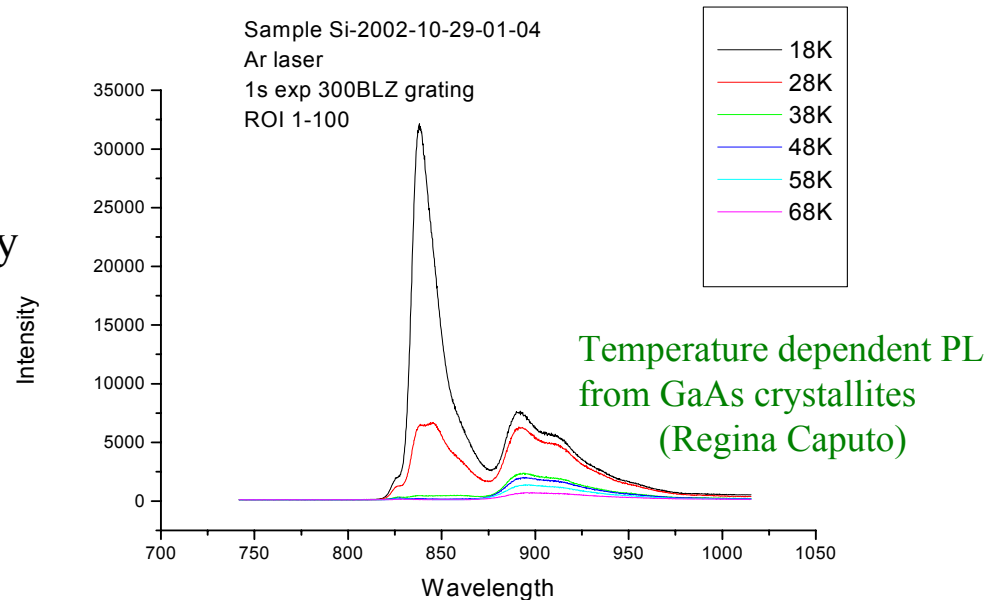
SEM image of GaAs crystal array after 3 minutes of selective growth on the seed crystallites

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A central theme has been to involve undergraduate students in research early in their career.

- Four undergraduates have been actively involved in the project through REU support.
- Students participate in group meetings, give conference presentations, write reports and are co-authors on papers.
- During summer 2003, students developed luminescence techniques (Regina Caputo), and a stamp lithography process to create nucleation sites for selective crystal growth (Josh Dorr).



Optical micrograph of patterned ammonium sulfate deposition on hydrophilic silicon regions created through stamp lithography. (Josh Dorr)